

EAGLE NOV 6

## Work Order ID 52820



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October 15, 2009 10:30:52 AM

Item ID: D206-642-215

Accept



Setup Start



Revision ID: M

Stop



Item Name: Skidtube LH

Start Date: 15/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 29/10/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date: 10-15

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D206-642

M

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-642-215  
CHG001

0.00

S or l u l o s

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

P 9/10/4

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

S or l u l o s

(40) 7

52855

**Work Order ID 52820**

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Item ID: D206-642-215

Accept



Setup Start



Revision ID: M

Stop



Item Name: Skidtube LH

Start Date: 15/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 29/10/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
	Memo	0.00							
	Identify and pack for shipping as per PPP D206-642-215								
	Location:								
	PPP rev: <u>PPF</u>								
140	QC21 - Final Inspection - Work Order Release	0.00							
	QC								
	Memo	0.00							
	Quality Control								

129/11/06 (1)09/11/06 MFMF  
09-11-06

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Work Order ID: 52820

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH

Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
8 D206-642-251RevA		Manufactured	No			110	Each	0.0000	1.0000			
Replacement Skidtube												
8 D206-651-041RevA/B2		Manufactured	No			110	Each	32.0000	1.0000			
206A/B GHW												

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

FG

32

43839

13

46160

19

43839

AN4C5A

Purchased

No

110

Each

603.0000

1.0000

BOLT

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

603

104936

19

110552

82

112243

500

18918

2

1104936

# Picklist Print

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Work Order ID: 52820

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH


Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
5 AN960C416  washer		Purchased	No			110	Each	706.0000	1.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	706	
100993	706	

D3413-1RevA

Manufactured No

8   
Ring

110 Each 42.0000 1.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	22	
48123	22	
Main Warehouse		
ST473	20	
51586	20	

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Work Order ID: 52820

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH

Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2652RevA		Manufactured	No			110	Each	868.0000	16.0000	✓		
Bushing												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	44	
31985	44	
Main Warehouse		
ST40	824	
50271	10	
51531	814	

D2665-1RevD

Manufactured No



Saddle, LH Fwd Aft Out 206

						110	Each	15.0000	2.0000			
--	--	--	--	--	--	-----	------	---------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	15	
44282	6	
46097	9	

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Work Order ID: 52820

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH


Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
8 D2666-1RevD  Saddle, LH Fwd Aft In 206		Manufactured	No			110	Each	11.0000	2.0000 ✓			

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

11

44284

4

46099

7

110

Each

389.0000

10.0000 ✓

44284 +  
4

PC 9/14/08 (1)

6 D2712RevB

Set Screw

Manufactured No

Warehouse  
Location

Loc Qty

Loc Code

OFFSHORE

FG

50

29962

50

Main Warehouse

ST

339

16400

20

43810

11

47603

108

48235

200

48235

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Work Order ID: 52820

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2884RevB Saddle Spacer		Manufactured	No			110	Each	23.0000	2.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

10

29453

10

Main Warehouse

ST

13

37444

13

37447

D2885RevB

Manufactured No

110

Each

29.0000

2.0000

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

10

29199

10

Main Warehouse

ST

19

37443

19

37443

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Work Order ID: 52820

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH


Comments:

Start Date: 15/10/2009


Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-41A  Bolt		Purchased	No			110	Each	328.0000	8.0000			

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	328	
107242	4	
108302	4	
111163	120	M111163
112431	200	

AN4-6A  Bolt		Purchased	No			110	Each	998.0000	12.0000			
---	--	-----------	----	--	--	-----	------	----------	---------	--	--	--

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	998	
111279	198	M111279
112314	300	
112641	100	
112720	100	
112829	300	

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Work Order ID: 52820

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH


Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-7A 		Purchased	No			110	Each	131.0000	4.0000			
Bolt												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 81

110625 7

111668 24

112612 50

Main Warehouse

t 50

112829 50

m11/668 3X  
m11/2612 1X

AN5-11A



Bolt

Purchased

No

110

Each

210.0000

4.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST 210

109061 1

109545 1

110363 8

110985 50

112243 50

112314 100

m110985

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Work Order ID: 52820

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH

Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN6-44A Bolt		Purchased	No			110	Each	89.0000	2.0000			

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

89

110372

89

AN960JD10

Purchased

No

110

Each

1,940.000 8.0000

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1940

105442

95

109059

2

109840

23

110985

202

111279

5

111668

64

112314

1000

112369

549

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Work Order ID: 52820

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 Washer		Purchased	No			110	Each	5,441.000	24.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5441	
102929	2	
105906	4	
106277	2	
107321	23	
107939	114	
108161	521	
108827	31	
109249	69	
110523	340	
111279	101	
111916	482	
112314	3752	
16941	0	

M12314

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Work Order ID: 52820

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH

Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Biz Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD516

Purchased

No.

110

Each

1,760.000

8.0000



Washer

*10/14/09*

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

1760

100564

2

106167

6

107534

34

107959

43

108246

46

108672

2

109059

49

109752

22

110363

46

110523

57

111279

39

112082

68

112314

500

112794

346

112828

500

*11/27/09*

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# Picklist Print

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Work Order ID: 52820

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD616

Purchased

No

110

Each

870.0000

4.0000

✓



Washer

*[Signature]*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

870

112314

370

112828

500

*M112314*

MS21042L3

Purchased

No

110

Each

3,503.000

8.0000

✓



Nut

*10/11/09 (1)*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3503

110844

32

111274

41

111668

930

112314

2000

112385

500

*M111668*

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Work Order ID: 52820

Parent Item: D206-642-215RevL

Parent Item Name: Skidtube LH


Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 S  Nut		Purchased	No			110	Each	6,385.000	12.0000 ✓			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	6385	
107499	5	
108145	4	
110450	1	
110507	184	
111827	5996	m111827
112314	130	
15924	0	
7690	24	
8182	41	

MS21042L6



Nut

Purchased

No

110

Each

657.0000

2.0000 ✓

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	657	
105077	22	
110002	5	
111548	30	
111578	400	
112492	200	m112492